

cont. (W.E.) female die 120, the tool 130 is incrementally lowered again and the above function is repeated. Accordingly, the flat plate 50b of raw material is subjected to the squeezing processing. Further, the descending movement of the tool 130 is a movement in the squeezing processing direction. This is substantially a movement in the axial direction of the tool 130 and is a movement in the depth direction of the product being formed.